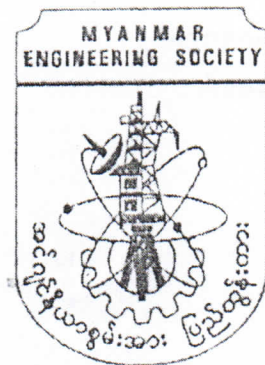


MYANMAR ENGINEERING SOCIETY



Annual General Meeting

&

Symposium

Abstract Volume

24th February, 2007

MES New Building

YANGON

Myanmar Engineering Society

Annual General Meeting

&

Symposium

(2007)

CONTENTS

ARCHITECTURE

1. Heritage Sites of the Colonial Period in Yangon City of the Future
Daw Hlaing Maw Oo (alias) Maw Oo Hock 1
2. Ancient Civilizations in Myanmar, Considering from the Architectural Aspects
Professor Dr. Kyaw Lat 2
3. National Character in Contemporary Myanmar Civic Architecture
U Sun Oo 3
4. Sustainable Architecture in a Nutshell
Ma Chaw Kalyar 4

CHEMICAL ENGINEERING

5. Methanol Recovery and Preparation of Value Added Products from Glycerol Fraction of Biodiesel Preparation
Ma Thet Hlar Aung, Daw Moe Moe Kyaw, Dr. Mya Mya Oo 5
6. Inhibition of the Enzyme Reaction on Jatropha Oil
Daw Sandar Maw, Daw Khin Shwe Htay, Dr. Mya Mya Oo 6

CIVIL ENGINEERING

7. Development of Load Testing Programme for Performance Evaluation of Bridges
Ma Mya Seine Aye 7
8. Development of Influence Surfaces of Girder Bridges
Ma Khin Kalyar Thein 8
9. Evaluation of Uniformly Distributed Load (EUDL) Models for Rectangular Slab with Various Edge Conditions
U Khin Maung Zaw 9
10. စပါးခွံဖွဲ့ပြား(RHA)ဘိလပ်မြေအုတ်ထုတ်လုပ်ခြင်း
ဦးသောင်း 10

11. Revitalization of a Slow Sand Filtrations Water Treatment Plant U Khin Maung Htay	11
12. Influence of Rock Properties on Mechanical Behavior of a Concrete Grairy Dam Dr. Mu Mu Than	12
13. Comparative Study on Planning in Construction Project Management Through the Best Practice Thant Zaw Lwin, Dr. Aung Kyaw Myat	13
14. Study on the Usage of Zatural Pozzolam as a Cement Replacement in Rigid Pavement Construction Thu Zaw Aung, U Sann Kyu and Dr. Aung Kyaw Myat	14
15. Proposed Design of Water Treatment and Supply System for Pyay Nyi Nyi Win Htut, U Kyi Myint Thwin and Dr. Aung Kyaw Myat	15
16. Development of Probabilistic Method in Determining Bearing Capacity of Soils Pyi Phyo Aung, U Htay Win and Dr. Khin Than Yu	16
17. Effect of Deep Excavation on the Stability of Neighboring Reinforced Concrete- building Nyan Phone, U Htay Win and Dr. Khin Than Yu	17
18. Behavior of Dynamic Lateral Response of Group Piles Embedded in Layered Soil Zin Naung Htun, Dr. Khin Than Yu	18
19. Investigation on Earthquake Resistance of Low-rise Building Khin Thandar Htun, U Htay Win and Dr. Khin Than Yu	19
20. Experimental Study on Mechanical Properties of Bentonit and Mixtures Htay Win, Aye Nandar Win Maung and Khin Win Cho	20
21. Analysis and Design of Base Isolation for Mutti-storeyed Building Aung Chan Win	21
22. ဆက်လုပ်ရေးစီမံကိန်း ခန့်မှန်းကုန်ကျစရိတ်ငွေများကို တွက်ချက်ခြင်းနှင့် ဆန်းချုပ်ခြင်း ကွန်ပျူတာ Software U Kyaw Myint	22
EARTHQUAKE	
23. Decision Making for the Uncertainties in Earthquake Hazard Assessments Dr. Yu Maung	23
24. Ground Response Analysis of an Alluvial Soil Site in Yangon Downtown Area U Tint Lwin Swe	24

25. Comparison of Multi-storeyed Concrete and Steel Buildings Under Earthquake Load
U San Kyu, U Saw Htwe Zaw 25

ENGINEERING MATHEMATICS

26. Mathematical Model for Walking Pattern of Biped Robot
Daw Aye Aye Thant 26
27. Queuing Techniques in Parallel Computer
Daw Win Lai Lai Aung 27

ELECTRAL ENGINEERING

28. The Nature of Overvoltages, Overvoltage Protection and Specifications of Instrument Transformers
U Soe Myint Lwin 28
29. Design and Simulation of Special Amplifier Using Semi-custom Array
Dr. Kyawt Khin 29
30. Electronic Control Devices for Modern Automotive Engine
U Myint Soe 30
31. Analysis of Distribution Network and Economic Consideration of Yaybutatin Pump Irrigation Project
Daw War War Hlaing 31
32. Design and Analysis of Automatic Power Factor Improvement Circuit in PVC Pipe Production
U Arkar Phyo Myint 32
33. Fault Analysis in Myanmar Electric Power System
Kyaw thet Oo 33
34. Transient Stability Analysis on Electric Power System in Myanmar
Min Thet Lwin 34
35. Design and Construction of Rectifier Circuit for Induction Hardening
Zayar Win 35

ENVIRONMENTAL

36. Water Treatment Plant for Removal of Iron
Ni Ni Tin Tun 36
37. Navigation Lock Operation for Myitmakha Basin for the Socio-Economic Aspect
Daw Sein Sein Thein 37

38. Pollution Control Measures for Industrial Waste-water Management 38
Daw Aung May Oo

MECHANICAL ENGINEERING

39. Determining the Pose of a Robot End-Effector in Work Spare Using Unit
Quaternions 39
Dr. Yin Yin Tun

METALLURGICAL ENGINEERING

40. Production of Fiber Boards 40
Dr. Moe Moe Thwe
41. Service Failure and Failure Analysis of Some Engineering Components 41
Daw Ohnmar Tin, U Tin Maung Nyunt

MINING ENGINEERING

42. Cost Effective Operation in Tunnel Blasting 42
U Kyaw Kyaw Lwin

PETROLEUM ENGINEERING

43. Solving Methods for Paraffin Problem Wells to Achieve Better Production
Optimization 43
U Thu Nyo
44. Oil and Gas Reserves Estimation 44
U Saw Lai Mu
45. Improvement of Guo's Multi-phase Flow Correlation for Vertical Wells 45
Sai Kyaw Kyaw Aung

TEXTILE ENGINEERING

46. Design Considerations and Test Production of Low Velocity Bullet-Proof
Vest Panel 46
Cpt. Zaw Htet

GENERAL

47. "သီးနှံဆီတစ်ဆနှင့် "ရေ" သုံးဆပေါင်းစပ်အသုံးပြုနိုင်သည့် 1+3 မီးဖို" 47
ဓမ္မနဂါးဦးတင်ဝင်း

Mathematical Model for Walking Pattern of Biped Robot

Aye Aye Thant ¹

ABSTRACT

In this paper, we give the mathematical modeling for walking pattern of biped robot. Biped robots have higher mobility than conventional wheeled robots, but they tend to tip over easily. To be able to walk stably in various environments, such as rough terrain, up and down slopes, or regions containing obstacles, we need to control its stability and walking. In order to maintain its stability, we can prevent from biped robot's tipping over and falling down. To prevent this, we need to control Center of Gravity (CoM) and Gravity of Center of Mass (GCoM) of biped robot, in the case of static stability, and Zero Moment Point (ZMP) and Foot Rotational Indicator point (FRI) of it, in the case of dynamic stability. By using applied mechanic, Zero Moment Point and friction condition at the feet ensuring postural stability of the biped, as well as bounds on the joint angles and the control torques, are treated as constraints. The walking of biped robot can be determined by controlling foot and hip trajectories. To mathematical modeling for these walking trajectories, interpolation method which are based on Cubic polynomial and Cubic spline interpolation is applied.

¹ Postgraduate student, Pyy Technological University, Yangoon, Myanmar
Associate Professor, Department of Civil Engineering, Yangoon Technological University
Department of Engineering Mathematics, MTU

Mathematical Model for Walking Pattern of Biped Robot

Aye Aye Thant

Ph.D. Candidate (Applied Mathematics)

Department of Engineering Mathematics

Mandalay Technological University

Email: aathant@gmail.com

ABSTRACT: In this paper, we give **the mathematical modeling for walking pattern** of biped robot. Biped robots have higher mobility than conventional wheeled robots, but they tend to tip over easily. To be able to walk stably in various environments, such as rough terrain, up and down slopes, or regions containing obstacles, we need to control its **stability and walking**.

In order to maintain its **stability**, we can prevent from biped robot's tipping over and falling down. To prevent this, we need to control Center of Mass (CoM) and Gravity of Center of Mass (GCoM) of biped robot, in the case of **static stability**, and Zero Moment Point (ZMP) and Foot Rotation Indicator point (FRI) of it, in the case of **dynamic stability**. By using applied mechanic, Zero Moment Point and friction conditions at the feet ensuring postural stability of the biped, as well as bounds on the joint angles and on the control torques, are treated as constraints.

The **walking** of biped robot can be determined by controlling foot and hip trajectories. To construct mathematical modeling for these walking trajectories, interpolation method which are based on Cubic polynomial and Cubic spline interpolation is applied.

Keywords

Biped robot, stability, walking trajectory, Cubic polynomial, Cubic spline interpolation

1. INTRODUCTION

Biped robots have better mobility than conventional wheeled robots, but they tend to tip over easily. To be able to walk stably in various environments, such as on rough terrain, up and down slopes, or in regions containing obstacles, we need to maintain its stability and walking [10]. Among the several ways in which the static equilibrium of the robot foot may be disturbed- such as pure sliding, pure rotation about a boundary point [1]. It is necessary for the robot to adapt to the ground conditions with a foot motion, and maintain its stability with a torso motion. When the ground conditions and stability constraint are satisfied, it is desirable to select a walking pattern that requires small torque and velocity of the joint actuators [10].

Hip and foot trajectories are discussed on one walking cycle. Mathematical methods applied in this portion are first we formulate the constraint for positions of the breakpoints of hip and foot trajectories on various ground conditions. Then cubic polynomial and cubic spline interpolation method are applied to find the whole trajectory of one walking cycle.

Biped robot motion in 3D space, X axis points to the forward direction, Z axis points upward, and Y axis is cross product of the Z and X axis as shown in figure 1 [2]. The X-Z plane is the sagittal plane, X-Y plane is the transverse plane and Y-Z plane is

frontal plane. In this research, trajectories are discussed only in the sagittal plane as shown in figure 2.

In this paper, we first briefly express about the general information for the walking cycle of biped robot. Secondly, the constraints of a complete foot trajectories and hip trajectory in various ground conditions are formulated. Then, the walking trajectories are generated by applying the cubic polynomial and cubic spline interpolation. Finally, conditions for contact stability are presented.

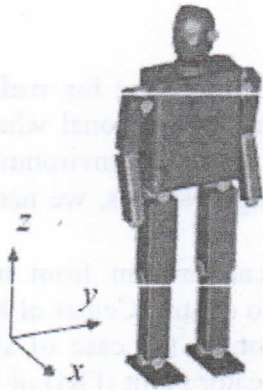


Fig.1. Biped Robot reference frames

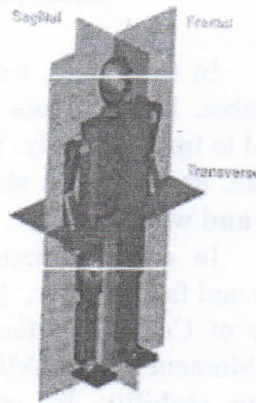


Fig. 2. Planes denomination

2. WALKING CYCLE

We considered an anthropomorphic biped robot with a trunk. Each leg consists of a thigh, a shin, and a foot, and has six degrees of freedom (DOF): three DOF in the hip joint, one in the knee joint, and two in the ankle joint as shown in Figure 3.

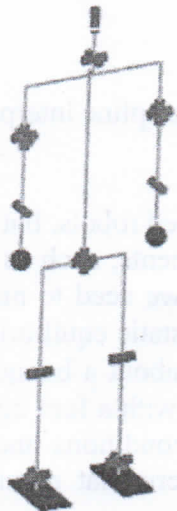


Fig.3. DOF of biped robot

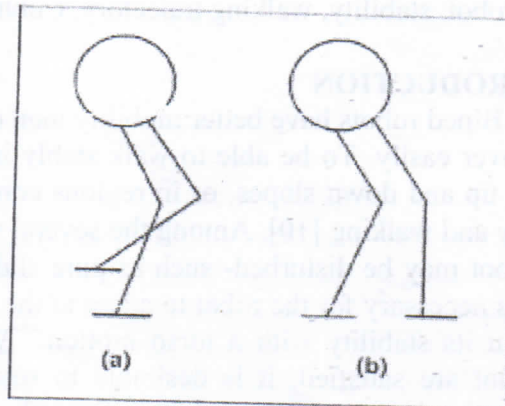


Fig.4. Walking phase, (a) single support and (b) double support

Biped walking is a periodic phenomenon. A complete walking cycle is composed of two phases. These two phases are double support phase and single support phase shown in Figure 4. During the **double support phase**, both feet are in contact with the ground. During the **single support phase**, while one foot is stationary with the ground, the other foot swings from the rear foot to the front (swing). One walking cycle may be

classified into three phases. These are pre-swing phase, swing phase and post-swing phase as shown in figure 5.

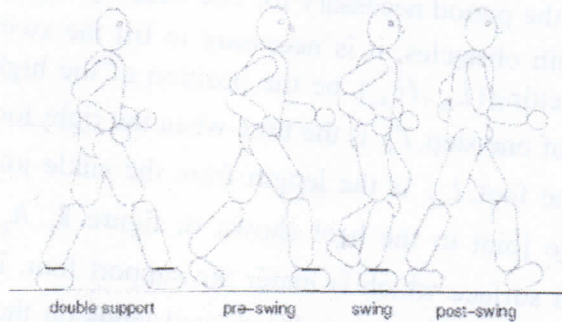


Fig. 5. Phases of dynamic biped gait

For a sagittal plane, each foot trajectory can be denoted by a vector $X_a = [x_a(t), z_a(t), \theta_a(t)]^T$, where $(x_a(t), z_a(t))$ is the coordinate of the ankle position, and $\theta_a(t)$ denotes the angle of the foot. The hip trajectory can be denoted by a vector $X_h = [x_h(t), z_h(t), \theta_h(t)]^T$, where $(x_h(t), z_h(t))$ denotes the coordinate of the hip position and $\theta_h(t)$ denotes the angle of the hip as shown in figure 6.

3. WALKING TRAJECTORIES

3.1. Foot Trajectories

Each foot trajectory can be denoted by a vector

$$X_a(t) = [x_a(t), z_a(t), \theta_a(t)]^T,$$

where $(x_a(t), z_a(t))$ is the coordinate of the ankle position, and $\theta_a(t)$ denotes the angle of the foot as shown in Figure 6.

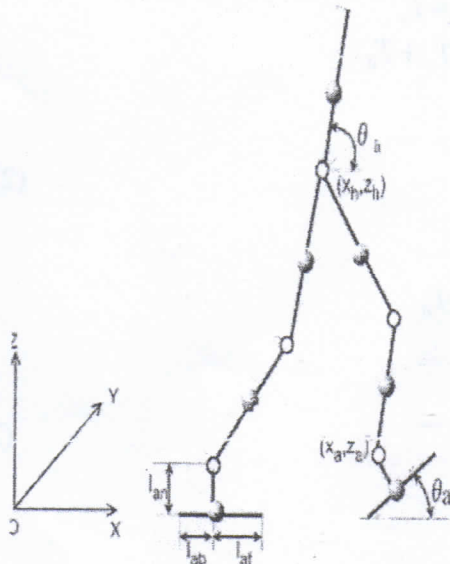


Fig. 6. Model of the biped robot

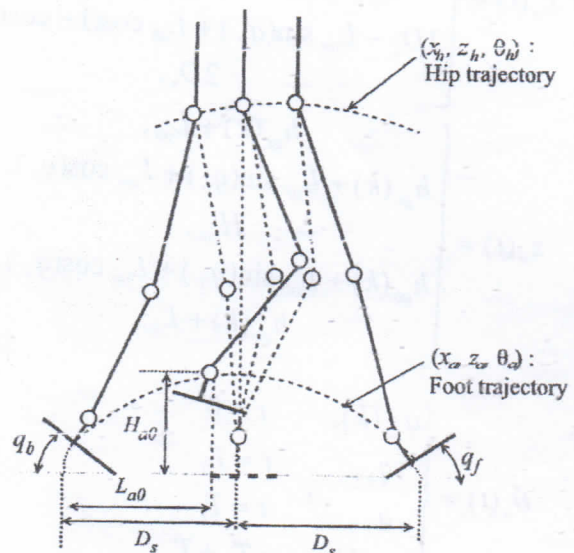


Fig. 7. Walking parameters

To simplify our analysis, we define the *one walking step*. It is defined as to begin with the heel of the right foot leaving the ground and with the heel of the right foot making first contact with the ground.

Assuming that the period necessary for one walking step is T_c . Over rough terrain or in environments with obstacles, it is necessary to lift the swing foot high enough to negotiate obstacles. Letting (L_{ao}, H_{ao}) be the position of the highest point of the swing foot, D_s is the length of one step, T_m is the time when the right foot is at its highest point, L_m is the height of the foot, L_{af} is the length from the ankle joint to the toe, L_{ab} is the length from the ankle joint to the heel shown in figure 8, $h_{gs}(k)$ and $h_{ge}(k)$ are the heights of the ground surface which is under the support foot. Letting q_b and q_f be the designated angles of the right foot as it leaves and lands on the ground respectively as shown in figure 7.

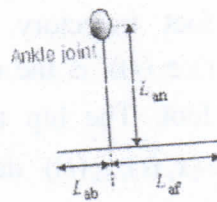


Fig.8. foot parameters

Assuming that entire sole surface of the right foot is in contact with the ground at $t = 0$ and $t = T_c + T_d$. The breakpoints of foot trajectory for one walking step on various ground conditions are described by following:

$$x_a(t) = \begin{cases} 0, & t = 0 \\ L_{an} \sin(q_b) + L_{af} \cos(1 - \cos(q_b)), & t = T_d \\ L_{ao}, & t = T_m \\ 2D_s - L_{an} \sin(q_f) + L_{ab} \cos(1 - \cos(q_f)), & t = T_c \\ 2D_s, & t = T_c + T_d \end{cases} \quad (1)$$

$$z_a(t) = \begin{cases} h_{gs}(k) + L_{an}, & t = 0 \\ h_{gs}(k) + L_{af} \sin(q_b) + L_{an} \cos(q_b), & t = T_d \\ H_{ao}, & t = T_m \\ h_{ge}(k) + L_{ab} \sin(q_f) + L_{an} \cos(q_f), & t = T_c \\ h_{ge}(k) + L_{an}, & t = T_c + T_d \end{cases} \quad (2)$$

$$\theta_a(t) = \begin{cases} q_{gs}(k), & t = 0 \\ q_b, & t = T_d \\ q_f, & t = T_c \\ q_{ge}(k), & t = T_c + T_d \end{cases} \quad (3)$$

where T_d is the interval of the double-support phase, $q_{gs}(k)$ and $q_{ge}(k)$ are the angles of the ground surface under the support foot. Above constraints of time interval for one walking cycle are classified into three walking phases as following.

I). Pre-Swing -Phase ($t \in [0, t_d)$): : The one walking cycle of biped robot starts with the right foot located flat on the ground at $t = 0$. The right foot rolls over the toes during $t \in (0, t_d)$.

II). Swing-Phase ($t \in [t_d, t_c)$): : The swing phase starts with the right foot just about to leave the ground at $t = t_d$ and then swings towards its new position.

III). Post-Swing-Phase ($t \in [t_c, t_c + t_d)$): : At $t = t_c$ the foot touches the ground and rolls around the heel during $t \in (t_c, t_c + t_d)$. The one walking cycle ends at $t = t_c + t_d$, when the right foot is flat on the ground again.

We can easily produce different foot trajectories, by varying the values of constraint parameters $q_{gs}(k), q_{ge}(k), h_{gs}(k), h_{ge}(k), q_b, q_f, H_{ao}$ and L_{ao} in equation (1), (2) and (3). For example,

I) if walking pattern of biped robot is on rough terrain, we can vary the values of $q_{gs}(k), q_{ge}(k), h_{gs}(k)$ and $h_{ge}(k)$ according to its ground conditions.

II) On level ground, $q_{gs}(k) = q_{ge}(k) = h_{gs}(k) = h_{ge}(k) = 0$.

III) Over obstacles, we can vary the values of L_{ao} and H_{ao} according to the obstacle.

IV) On climbing stairs, $x_{fe} = x_{fs} + 2L_s, z_{fe} = z_{fs} + 2S_h$, where (x_{fs}, x_{fe}) and (z_{fs}, z_{fe}) are initial and final position of one walking cycle and L_s is step length and S_h is stair height.

3.2. Hip Trajectory

The hip trajectory can be denoted by a vector

$$X_h = [x_h(t), z_h(t), \theta_h(t)]^T,$$

where $(x_h(t), z_h(t))$ denotes the coordinate of the hip position and $\theta_h(t)$ denotes the angle of the hip as shown in figure 6 and 7.

A complete walking process is composed of three phases: a starting phase in which the walking speed varies from zero to a desired constant velocity, a steady phase with a desired constant velocity, an ending phase in which the walking speed varies from a desired constant velocity to zero.

Letting x_{sd} and x_{ed} denote distances along the x-axis from the hip to the ankle of the support foot at the start and end of the single-support phase, respectively as shown in figure 9. $x_h(t)$ can be described by the double support phase and the single support phase, during one-step cycle. We get the following equation

$$x_h(t) = \begin{cases} x_{ed}, & t = 0 \\ D_s - x_{sd}, & t = T_d \\ D_s + x_{ed}, & t = T_c \end{cases}$$

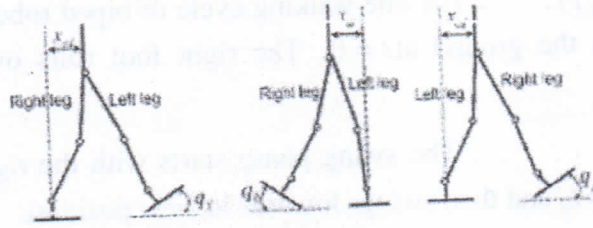


Fig.9. Walking cycle

Hip motion $x_h(t)$ hardly affects the position of the ZMP. By defining different values for x_{sd} and x_{ed} to vary within a fixed range, in particular

$$\begin{cases} 0.0 < x_{sd} < 0.5D_s \\ 0.0 < x_{ed} < 0.5D_s \end{cases} \quad (4)$$

Based on the trajectory of $x_h(t)$ and (4) and the ZMP, a smooth trajectory with the largest stability margin can be formulated as follows:

$$\max d_{zmp}(x_{sd}, x_{ed}) \quad (5)$$

$$x_{sd} \in (0, 0.5D_s), x_{ed} \in (0, 0.5D_s)$$

where $d_{zmp}(x_{sd}, x_{ed})$ denotes the stability margin.

Hip motion $z_h(t)$ to be constant, or to vary within a fixed range. Assuming that H_{hmax} be the hip highest position at the middle of the single-support phase, and H_{hmin} be the hip lowest position at the middle of the double-support phase during one walking step, $z_h(t)$ has the following constraints:

$$z_h(t) = \begin{cases} H_{hmin}, & t = 0.5T_d \\ H_{hmax}, & t = 0.5(T_c - T_d) \\ H_{hmin}, & t = T_c + 0.5T_d \end{cases}$$

From the view point of the stability, hip motion parameter $\theta_h(t)$ is constant when there is no waist joint; in particular $\theta_h(t) = 0.5\pi$ rad on level ground.

3.3. Cubic polynomials for a path with via points

In one walking trajectory, the path is described in terms of number of points greater than two. The points are to be satisfied more densely in those segments of the paths where obstacles have to be avoided or a high path curvature is expected. Therefore, the problem is to generate a trajectory when N points, termed *path points*, are specified and have to be walked at certain instants of time. For each joint variable there are N constraints, and then one might want to use $(N-1)$ order polynomial. This choice, however, has the following disadvantages: 1) it is not possible to assign the initial and final velocities. 2) As the order of a polynomial increases, its oscillatory behavior

increases, and this may lead to trajectories which are not natural for walking. 3) Numerical accuracy for computation of polynomial coefficients decreases as order increases. 4) Polynomial coefficients depend on all assign points; thus, if it is desired to change a point, all of them to be recomputed.

These drawbacks can be overcome if a suitable number of lower order *interpolating polynomials*, continuous at the path points, are considered in place of single high-order polynomials.

The interpolating polynomial of lowest order is the cubic polynomial, since it allows imposing continuity of velocities at the path points. With reference to the single joint variable, a function $q(t)$ is sought, formed by a sequence of $N-1$ cubic polynomials $\Pi_k(t)$ for $k=1, \dots, N-1$, continuous with continuous first derivatives. The function $q(t)$ attains the values q_k for $t=t_k$ ($k=1, \dots, N$), and $q_1 = q_i$, $t_1 = 0$, $q_N = q_f$, $t_N = t_f$; the q_k is represent the path points describing the desired trajectory at $t=t_k$.

To do this, we need to specify the desired velocity at each via points. There are several ways in which the desired velocity at via points must be satisfied: 1) *the user specifies arbitrary values of velocities at the path points.* 2) *The system automatically chooses the velocities at the path points by applying a certain criterion.* 3) *The system automatically chooses the velocities at the path points to cause the acceleration shall be continuous.* Then three methods corresponding to the above three data are described.

Method 1: Interpolating Polynomials with Velocity Constraints at Path Points

This solution requires the user to be able to specify the desired velocity at each path points; the solution does not possess any novelty with respect to the above concepts.

The system of equations allowing the computation of the coefficients $N-1$ cubic polynomials interpolating the N path points is obtained by imposing the following equations on the generic polynomials $\Pi_k(t)$ interpolating q_k and q_{k+1} , for $k=1, \dots, N-1$:

$$\begin{aligned}\bar{\Pi}_k(t_k) &= q_k \\ \bar{\Pi}_k(t_{k+1}) &= q_{k+1} \\ \dot{\bar{\Pi}}_k(t_k) &= \dot{q}_k \\ \dot{\bar{\Pi}}_k(t_{k+1}) &= \dot{q}_{k+1}\end{aligned}$$

The result is $N-1$ system of four equations in the four unknown coefficients of the generic polynomial; these can be solved one independently of the other. The initial and final velocities of the trajectory are typically set to zero ($\dot{q}_1 = \dot{q}_N = 0$) and continuity of velocity at the path points is ensured by setting

$$\dot{\bar{\Pi}}_k(t_{k+1}) = \dot{\bar{\Pi}}_{k+1}(t_{k+1})$$

for $k=1, \dots, N-2$. In this method, the resulting discontinuity on the acceleration, since only continuity of velocity is guaranteed. Therefore a convenient system should include either method 2 or 3.

Method 2: Interpolating Polynomials with Computed Velocities at Path Points

In this case, the velocity at a path point has to be computed according to a certain criterion. Imagine via points connected with straight line segments. If the slope of these line changes sign at via points, choose zero velocity; if the slope of these line does not change sign, choose the average of the two slopes as the via velocity. In this way, from specification of the desired via points alone, the system can choose the velocity at each point. By interpolating path points with linear segments, the relative velocities can be computed according to the following rules:

$$\begin{aligned} \dot{q}_1 &= 0 \\ \dot{q}_k &= \begin{cases} 0 & \text{sgn}(v_k) \neq \text{sgn}(v_{k+1}) \\ \frac{1}{2}(v_k + v_{k+1}) & \text{sgn}(v_k) = \text{sgn}(v_{k+1}) \end{cases} \\ \dot{q}_n &= 0, \end{aligned} \quad (6)$$

where $v_k = \frac{(q_k - q_{k-1})}{(t_k - t_{k-1})}$ gives the slope of the segment in the time interval $[t_{k-1}, t_k]$. With the above settings the determination of the interpolating polynomials is reduced to the previous case. It is easy to recognize that the imposed sequence of path points leads to having zero velocity at the intermediate points.

Method 3: Interpolating Polynomials with Continuous accelerations at Path Points (Splines)

Both the above two solutions do not ensure continuity of acceleration at the path points. This system chooses velocities in such a way that acceleration is continuous at via points. To do this, a new approach is needed. In this kind of spline, we replace the two velocity constraints at the connection of two cubics with two constraints that velocity be continuous and acceleration be continuous. The following equations have them to be satisfied:

$$\begin{aligned} \Pi_{k-1}(t_k) &= \dot{q}_k \\ \Pi_{k-1}(t_k) &= \Pi_k(t_k) \\ \dot{\Pi}_{k-1}(t_k) &= \dot{\Pi}_k(t_k) \\ \ddot{\Pi}_{k-1}(t_k) &= \ddot{\Pi}_k(t_k) \end{aligned}$$

The resulting system for N path points, including the initial and final path points, cannot be solved. Hence the introduction of the end point constraints implies the determination of N-1 cubic polynomials. According to the end point constraint, we can classify into various type of spline such as natural spline, periodic spline, clamp spline and so on.

Then we construct the mathematical model for trajectory planning on one walking step on level ground by using the above three methods. Firstly, the values of parameter for walking trajectory are proposed in Table 1. Then, we briefly described the foot trajectory for the following proposed program. The following derivative must be satisfied:

$$\begin{aligned} \dot{x}_a(0) &= 0 & \dot{z}_a(0) &= 0 & \dot{\theta}_a(0) &= 0 \\ \dot{x}_a(T_c + T_d) &= 0 & \dot{z}_a(T_c + T_d) &= 0 & \dot{\theta}_a(T_c + T_d) &= 0 \end{aligned} \quad (7)$$

Table.1. Proposed parameter for walking algorithm

parameter	value
T_d	0.15s
T_m	0.5s
T_c	0.9s
L_{an}	7cm
L_{ab}	8cm
L_{af}	8cm
L_{ao}	24cm
H_{ao}	12cm
q_b	.5rad
q_f	.5rad

By using method 1, we let the velocity constraint for via points as the following equation (8).

$$\dot{x}_a(t) = \begin{cases} v_{xd} & t = T_d \\ v_{xm} & t = T_m \\ v_{xc} & t = T_c \\ v_{xcd} & t = T_c + T_d \end{cases} \quad \dot{z}_a(t) = \begin{cases} v_{zd} & t = T_d \\ v_{zm} & t = T_m \\ v_{zc} & t = T_c \\ v_{zcd} & t = T_c + T_d \end{cases} \quad \dot{\theta}_a(t) = \begin{cases} v_{\alpha d} & t = T_d \\ v_{\alpha m} & t = T_m \\ v_{\alpha c} & t = T_c \\ v_{\alpha cd} & t = T_c + T_d \end{cases} \quad (8)$$

Finally, we get the solution for foot trajectory.

$$x_a(t) = \begin{cases} (-8.69712 + .15v_{xd}) \frac{t^3}{(.15)^3} + (13.045 - .15v_{xd}) \frac{t^2}{(.15)^2}, & t \in (0, .15) \\ [(-39.30288 + (v_{xd} + v_{xm})(.35)) \frac{(t-.15)^3}{(.35)^3} + [58.95432 - (2v_{xd} + v_{xm})(.35)] \frac{(t-.15)^2}{(.35)^2} \\ + v_{xc}(t-.15) + 4.34856 & t \in (.15, .5) \\ [-43.30288 + (v_{xm} + v_{xc})(.4)] \frac{(t-.5)^3}{(.4)^3} + [64.95432 - (2v_{xm} + v_{xc})(.4)] \frac{(t-.5)^2}{(.4)^2} \\ + v_{xc}(t-.5) + 24, & t \in (.5, .9) \\ (-8.69712 + .15v_{xc}) \frac{(t-.9)^3}{(.15)^3} + (13.04568 - .3v_{xc}) \frac{(t-.9)^2}{(.15)^2} + v_{xc}(t-.9) + 45.65, & t \in (.9, 1.05) \end{cases}$$

$$z_a(t) = \begin{cases} (-5.956 + .15v_{az}) \frac{t^3}{(.15)^3} + (8.934 + .15v_{az}) \frac{t^2}{(.15)^2} + 7, & t \in (0, .15) \\ [-4.044 + (v_{zm} + v_{za})(.35)] \frac{(t-.15)^3}{(.35)^3} + [6.066 + (2v_{zm} + v_{za})(.35)] \frac{(t-.15)^2}{(.35)^2} & t \in (.15, .5) \\ + v_{zm}(t-.15) + 9.978 \\ [4.044 + (v_{zm} + v_{za})(.4)] \frac{(t-.5)^3}{(.4)^3} + [-6.066 + (2v_{zm} + v_{za})(.4)] \frac{(t-.5)^2}{(.4)^2} & t \in (.5, .9) \\ + v_{zm}(t-.5) + 12, \\ (5.956 + .15v_{az}) \frac{(t-.9)^3}{(.15)^3} + (8.934 - 3v_{za}) \frac{(t-.9)^2}{(.15)^2} - v_{za}(t-.9) + 9.978, & t \in (.9, 1.05) \end{cases}$$

$$\theta_a(t) = \begin{cases} (-1 + .15v_{az}) \frac{t^3}{(.15)^3} + (1.5 - .15v_{az}) \frac{t^2}{(.15)^2}, & t \in (0, .15) \\ [-1.004 + .15v_{az}] \frac{(t-.9)^3}{(.15)^3} + [1.506 - .3v_{az}] \frac{(t-.9)^2}{(.15)^2} + v_{az}(t-.9) + 2.64 & t \in (.9, 1.05) \end{cases}$$

By using method 2, we get the solution for foot trajectory by cubic polynomial.

$$x_a(t) = \begin{cases} -678.2569016 t^3 + 294.4193475 t^2, & t \in (0, .15) \\ -119.6154396 (t-.15)^3 + 80.840666866 (t-.15)^2 & t \in (.15, .5) \\ + 42.54346338 (t-.15) + 4.335318275, \\ -72.61400594 (t-.5)^3 + 26.51672663 (t-.5)^2 & t \in (.5, .9) \\ + 55.17325463 (t-.5) + 24, \\ -723.2113895 (t-.9)^3 + 24.28359511 (t-.9)^2 & t \in (.9, 1.05) \\ + 41.53191307 (t-.9) + 45.6646873, \end{cases}$$

$$z_a(t) = \begin{cases} -1195.401336 t^3 + 311.6899213 t^2 + 7, & t \in (0, .15) \\ 10.3144554 (t-.15)^3 - 23.72230412 (t-.15)^2 & t \in (.15, .5) \\ + 12.81615665 (t-.15) + 9.9782242, \\ -14.66432713 (t-.5)^3 - 6.7703676 (t-.5)^2 + 12, & t \in (.5, .9) \\ 1211.310429 (t-.9)^3 - 231.0276088 (t-.9)^2 & t \in (.9, 1.05) \\ -12.45517134 (t-.9) + 9.9782242, \end{cases}$$

$$\theta_a(t) = \begin{cases} -222.22296296 t^3 + 55.55566667 t^2, & t \in (0, .15) \\ 222.222963 (t-.9)^3 - 44.44466667 (t-.9)^2 & t \in (.9, 1.05) \\ -1.66665 (t-.9) + .5, \end{cases}$$

By using method 3, we get the foot trajectory by cubic spline interpolation.

$$x_a(t) = \begin{cases} 186.4047223 t^3 + 24,70801558 t, & t \in (0, .15) \\ -85.42263817 (t - .15)^3 + 83.88212505 (t - .15)^2 \\ + 37.29033434 (t - .15) + 4.3335318275, & t \in (.15, .5) \\ -50.80400006 (t - .5)^3 - 5.811645025 (t - .5)^2 \\ + 64.61500235 (t - .5) + 24, & t \in (.5, .9) \\ 148.3921002 (t - .9)^3 - 66.7764451 (t - .9)^2 \\ + 35.57976631 (t - .9) + 45.666468173, & t \in (.9, 1.05) \end{cases}$$

$$z_a(t) = \begin{cases} -92.88998202 t^3 + 21.94657288 t + 7, & t \in (0, .15) \\ 38.60765798 (t - .15)^3 - 41.80049191 (t - .15)^2 \\ + 15.67649909 (t - .15) + 9.978482242, & t \in (.15, .5) \\ -32.20801903 (t - .5)^3 - 1.262451029 (t - .5)^2 \\ + .6044690609 (t - .5) + 12, & t \in (.5, .9) \\ 88.69349747 (t - .9)^3 - 39.91207386 (t - .9)^2 \\ - 15.86534089 (t - .9) + 9.978482242, & t \in (.9, 1.05) \end{cases}$$

$$\theta_a(t) = \begin{cases} -8.71372548 t^3 + 3.529058824 t, & t \in (0, .15) \\ 8.71372549 (t - .9)^3 - 3.921176471 (t - .9)^2 \\ - 2.9408824 t + .5, & t \in (.9, 1.05) \end{cases}$$

By using matlab program, the two result trajectory of method 2 and 3 is demonstrated as shown in figure 10, 11 and 12.

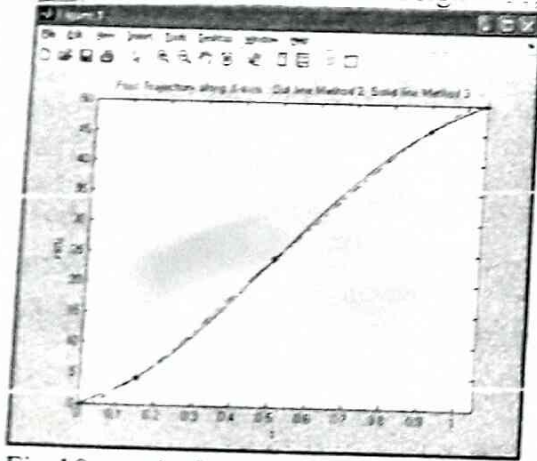


Fig.10.graph for $x_a(t)$, dot line method 2, solid line method 3

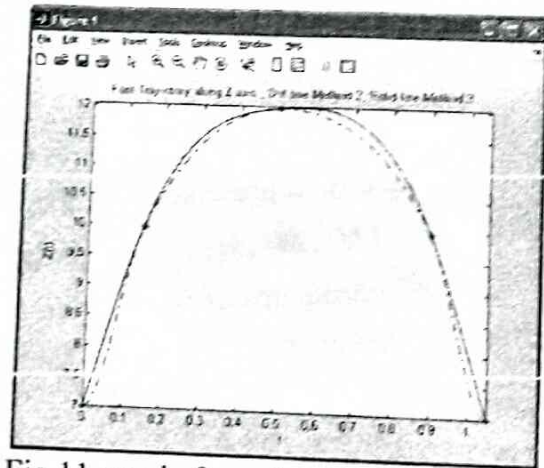


Fig.11.graph for $z_a(t)$, dot line method 2, solid line method 3

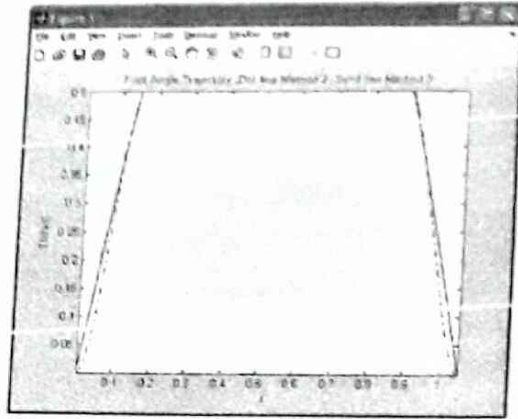


Fig.12.graph for $\theta_0(t)$, dot line method 2, solid line method 3

4. STABILITY

Since a biped robot inherently suffers from instability and always risks falling down, ensuring stability is the most important goal from the perspective of locomotion. There are two types of stability motion such as static stability and dynamic stability.

Static stable locomotion is characterized by the center of mass (CoM) of the machine being within the stable region, which is the convex hull consisting of its supporting feet. The projection of CoM on the ground is called the ground projection of CoM (GCoM). Dynamic stable locomotion can be implemented by maintaining the zero moment point (ZMP) inside the stable region. If ZMP outside the support the polygon, it is called Foot rotation indicator (FRI).

4.1 Conditions for Contact Stability

An important feature of all forms of walking is, that physical contacts between a foot and the ground are unilateral [5]. Stability of the contact situation during the three walking phases defined in Sec. 3.1 thus requires the occurring contact forces to conform with the contact stability conditions summarized next. The sum of all forces on a contact surface is thereby represented by the resultant contact forces $F = [F_x, F_y, F_z]^T$ and moments $M = [M_x, M_y, M_z]^T$ acting in the points r_L (Cartesian coordinates of left leg), r_{Rl} (Cartesian coordinates of right leg on the pre swing phase), r_{Rr} (Cartesian coordinates of right leg on the post swing phase), depending on the current walking phase, (see figure 13).

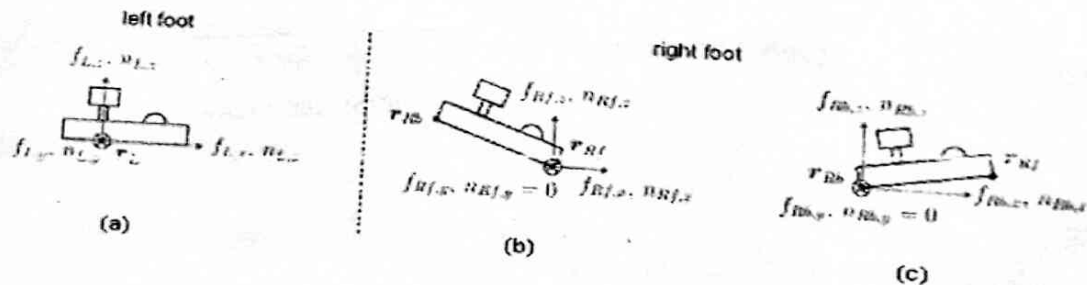


Fig.13. Contact constraints and forces during walking phases (a) supporting left foot (b) pre-swing phase (right foot) (c) post-swing phase (right foot).

Unilaterality Conditions on the resultant normal contact forces ensure, that a desired contact situation does not change by a foot lifting off the ground:

$$F_{L,z} \geq 0, \quad \forall t \in [0, t_c + t_d]$$

$$F_{Rf,z} \geq 0, \quad \forall t \in [0, t_d)$$

$$F_{Rb,z} \geq 0, \quad \forall t \in [t_c, t_c + t_d].$$

ZMP Conditions are used in this work to prevent a foot from beginning to rotate around its edges. The ZMP is defined as the point on the contact surface, where the resultant moments n_x ; n_y of all contact forces are zero. The contact situation is stable, if the ZMP remains inside the contact area.

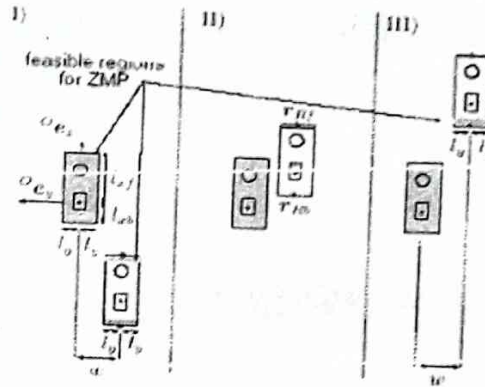


Fig. 14. Three walking phases I) pre-swing phase, II) swing phase, III) post-swing phase and feasible regions for ZMP, top view

With the resultant contact forces sketched in Figure 14 the ZMP of the left foot denoted by $(x_{L,zmp}$ and $y_{L,zmp})$, which should remain flat on the ground during all three phases, can be expressed in the left foot frame L as

$$x_{L,zmp} = -\frac{M_{L,y}}{F_{Lz}}, \quad y_{L,zmp} = \frac{M_{L,x}}{F_{Lz}};$$

The following constraints result from the area of valid ZMP positions $\forall t \in [0, t_c + t_d]$: illustrated in Fig. 14.

$$-l_{xb} \leq \frac{-M_{L,y}}{F_{Lz}} \leq l_{xf}, \quad -l_y \leq \frac{M_{L,x}}{F_{Lz}} \leq l_y$$

where l_y is length of foot along y axis.

As the right foot rotates around its front (back) edge during *pre-swing I* (*post-swing III*) there is no resultant moment M_y and the contact surface degenerates to a line. The ZMP of right foot (denoted by $x_{R,zmp}$, $y_{R,zmp}$) moves along this line while its coordinates in frame R are given by

$$y_{R,zmp} = \frac{M_{Rf,x}}{F_{Rf,z}}, \quad x_{R,zmp} = l_{xf}, \quad \forall t \in [0, t_d)$$

$$y_{R,zmp} = \frac{M_{Rb,x}}{F_{Rb,z}}, \quad x_{R,zmp} = l_{sb}, \quad \forall t \in [t_c, t_c + t_d]$$

where l_{sj} is length of angle joint to the toe along x-axis and l_{sb} is length of angle joint to the heel along x-axis.

Considering the areas designated in Fig. 14 now leads to the constraints

$$-l_y \leq \frac{-M_{Rf,x}}{F_{Rf,z}} \leq l_y, \quad \forall t \in [0, t_d)$$

$$-l_y \leq \frac{-M_{Rb,x}}{F_{Rb,z}} \leq l_y, \quad \forall t \in [t_c, t_c + t_d]$$

which ensure that the front (back) edge of the right foot remains flat on the ground.

Friction Conditions ensure that a supporting foot neither begins to slip on the ground nor starts to rotate around the normal axis e_z of the contact surface. The resultant tangential forces F_x, F_y and the resultant moments M_z cannot be treated independently, because their effects combine. Thus the friction condition

$$\sqrt{F_x^2 + F_y^2} + \left| \frac{M_z}{k} \right| \leq \mu F_z \quad (9)$$

is applied, which has to be satisfied by the resultant contact forces F_L of the left foot during all three phases, by F_{Rf} at the right foot during *pre-swing I*, and by F_{Rb} during *Post-Swing III*. The first term in (9) defines the usual friction cone, while the second is an additional tangential force induced by the moment M_z . The constant $0 < \mu < 1$ denotes the friction coefficient of the rubbing surfaces and k is the frictional radius. The assumed frictional radius for the left foot is $k_L = 0.5\sqrt{(2l_y)^2 + (l_{sb} + l_{sj})^2}$ and for the right foot $k_{Rf} = k_{Rb} = l_y$ during both pre-swing phase and post-swing phase.

4.2 Bounds on the joint angles and on the control torques

Physical admissibility of the walking phases also demands compliance with restrictions given by the performance limits of joint angle, joint velocity and torques. This is regarded by the inequality constraints

$$\theta_{\min} \leq \theta(t) \leq \theta_{\max}$$

$$\dot{\theta}_{\min} \leq \dot{\theta}(t) \leq \dot{\theta}_{\max}, \quad \forall t = [0, t_c + t_d]$$

$$\tau_{\min} \leq \tau(t) \leq \tau_{\max}$$

where θ is the joint angle, $\dot{\theta}$ is the joint velocity and τ is the joint torques.

CONCLUSION

The result represented in this paper demonstrate that dynamically stable, physically feasible and naturally looking walking phase can be generated by mathematical modeling using cubic polynomial, cubic spline interpolation and applied

mechanics. Future work will be considered the method for trajectory planning and concept of stability criteria points (CoM, GCoM, ZMP and FRI).

REFERENCES

- [1]. A. Goswami, "Postural stability of biped robots and the foot rotation indicator (FRI) point", *International Journal of Robotics Research*, vol.18, no. 6, pp. 523-533, 1999.
- [2]. C. L. Shih et al, "Trajectory Synthesis and Physical Admissibility for a Biped Robot During the Single-Support Phase", in *Proceedings of the IEEE International Conference on Robotics and Automation*, (Cincinnati, Ohio), pp. 1646-1652, 1990.
- [3]. Davor Juricic, Miomir Vukobratovic, A. Frank, "On the stability of biped locomotion", *IEEE Transactions on Bio-Medical Engineering* BME-17(1) (1970), 25-36.
- [4]. E. Cuevas, D. Zaldívar, R Rojas, "Walking trajectory control of a biped robot", Technical report B-04-18 November 16, 2004.
- [5]. J. Denk and G. Schmidt "Synthesis of a Walking Primitive Database for a Humanoid Robot using Optimal Control Techniques", *Proceedings of IEEE-RAS International Conference on Humanoid Robots (HUMANOIDS2001)* Tokyo, Japan, pp. 319-326, November 2001.
- [6]. Jerry E. Pratt. "Virtual model Control of a biped walking Robot" .*Master's Thesis, Massachusetts Institute of Technology*, August 1995.
- [7]. John H. Mathews and Kurtis K. Fink, "Numerical Methods Using Matlab", 4th Edition, 2004.
- [8]. John J. Craig. "Introduction to Robotics": *Mechanics and Control*. Addison - Wesley, 1989.
- [9]. L. Sciavcco and BSiciliano, "Modeling and Control of Robot Manipulators", *McGRAW HILL International Editions*, 1996.
- [10]. Q. Huang, K. Yokoi, S. Kajita, K. Kaneko, H. Arai, N. Koyachi and K. Tanie, "Planning walking patterns for a biped robot", *IEEE Trans. Rob. Aut.*, vol.17,no. 6 (1998).
- [11]. Sky Mckinley and Megan Levine, " Cubic Spline Interpolation", *Math45: Linear Algebra*.
- [12]. Yariv Bachar, "Developing Controllers for Biped Humanoid Locomotion", MSc thesis, University of Edinburgh, 2004.